



# SAFETY DATA SHEET

## COLD ROLLED STEEL STRIP AND SHEET

Infosafe No.: HXH6Q  
Version No.: 5.0  
ISSUED Date : 07/06/2021  
ISSUED by: BlueScope Steel Limited

### 1. IDENTIFICATION

**GHS Product Identifier**

COLD ROLLED STEEL STRIP AND SHEET

**Company Name**

BlueScope Steel Limited (ABN 16 000 011 058)

**Address**

Level 11, 120 Collins St Melbourne  
VIC 3000 Australia

**Telephone/Fax Number**

Telephone: 1800800789 (Australia Only)

**Emergency phone number**

02 4275 7522 (24h)

**E-mail Address**

steeldirect@bluescopesteel.com

**Recommended use of the chemical and restrictions on use**

Metal fabrication and manufacturing.

**Other Names**

Name	Product Code
Includes Analysis (or Chemistry, Carbon) grades, Formable grades (including Vitreous Enamel Grades), Hardness grades (including Full Hard grade), Strength (or Structural) grades (including CM350-G® steel)	

**Disclaimer**

This SDS summarises to BlueScope Steel Limited's (BSL) best knowledge at the date of issue, the health and safety hazards of the relevant materials. As BSL is not aware of and can't control the conditions under which the material may be used, each user is responsible for making their own assessment of the appropriateness of the material for their planned use and to implement appropriate controls.

### 2. HAZARD IDENTIFICATION

**GHS classification of the substance/mixture**

Classified as Hazardous according to the Globally Harmonised System of Classification and Labelling of Chemicals (GHS) including Work, Health and Safety Regulations, Australia.

Not classified as Dangerous Goods according to the Australian Code for the Transport of Dangerous Goods by Road and Rail. (7th edition)

Eye Damage/Irritation: Category 2A

**Signal Word (s)**

WARNING

**Hazard Statement (s)**

H319 Causes serious eye irritation.

**Pictogram (s)**

Exclamation mark

**Precautionary statement – Prevention**

P260 Do not breathe dust.

P264 Wash contaminated skin thoroughly after handling.

P280 Wear protective gloves/protective clothing/eye protection/face protection.

**Precautionary statement – Response**

P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

P337+P313 If eye irritation persists: Get medical advice/attention.

**Other Information**

The GHS classification has been derived from a removable oil layer, which is a part of the protective coating layer on the steel. The steel, and the bound, remaining coated layers are not classified as hazardous.

### 3. COMPOSITION/INFORMATION ON INGREDIENTS

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**Information on Composition**

Steel strip and sheet products

**Ingredients**

Name	CAS	Proportion
Base Metal - All Products		-
Steel	12597-69-2	100 %
=====	=====	=====
Surface Treatment - all products These products may have the following substances present on the surface at low levels:		-
Full Hard Grades only: Residual Rolling oils - Mixture of Synthetic Ester based rolling oil	Mixture	<300mg/m2 Total both sides
Other grades:		-
Residual Sodium Nitrite	7632-00-0	<13mg/m2 Total both sides
AND		-
Only on Oiled products: Corrosion inhibiting oil	Mixture	<1500mg/m2 Total both sides

**Other Information**

Removable oil layer: Contains Sodium nitrite (<1%); Ethylene Glycol (<1%); Triazine Triaethanol (< 0.5%); Benzenesulfonic acid, C10-13-alkyl derivs., sodium salts (<2.5%) and hydrocarbon liquid.

## 4. FIRST-AID MEASURES

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### **Inhalation**

It is unlikely that this product can be inhaled in the supplied form. If exposed to fumes from welding operations, remove to fresh air.

### **Ingestion**

It is unlikely that this product can be ingested in the supplied form.

### **Skin**

It is unlikely that this product will cause irritation to the skin in the supplied form. Wash affected area thoroughly with soap and water.

### **Eye contact**

It is unlikely that this product will enter the eye(s) in the supplied form. If steel splinters enter the eye, obtain medical attention immediately.

Contact with removable oil: If in eyes, hold eyelids apart and flush the eyes continuously with running water. Remove contact lenses. Continue flushing for several minutes until all contaminants are washed out completely. Seek medical attention.

### **First Aid Facilities**

Eyewash and normal washroom facilities.

### **Advice to Doctor**

Treat symptomatically.

### **Other Information**

For advice in an emergency, contact a Poisons Information Centre or a doctor at once.(131 126)

## 5. FIRE-FIGHTING MEASURES

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### **Suitable Extinguishing Media**

Use appropriate fire extinguisher for surrounding environment.

### **Hazards from Combustion Products**

Non combustible material. Some parts of the packaging are combustible.

### **Specific Hazards Arising From The Chemical**

When burnt or overheated the product and packaging may release combustion products including carbon monoxide and metallic oxides.

### **Decomposition Temperature**

Not available

### **Precautions in connection with Fire**

Fire fighters should wear Self-Contained Breathing Apparatus (SCBA) operated in positive pressure mode and full protective clothing to prevent exposure to vapours or fumes.

## 6. ACCIDENTAL RELEASE MEASURES

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### **Emergency Procedures**

Product should be picked up with suitable lifting equipment. Wear appropriate gloves to avoid cuts when handling.

## 7. HANDLING AND STORAGE

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### **Precautions for Safe Handling**

Product is expected to undergo significant post processing including forming, welding, grinding, cutting and painting. Product should be picked up with suitable lifting equipment. Wear appropriate gloves to avoid cuts when handling.

Maintain high standards of personal hygiene i.e.washing hands prior to eating, drinking, smoking or using toilet facilities.

### **Conditions for safe storage, including any incompatibilities**

The material as supplied is not known to be hazardous to the environment. Product must be stored and secured to prevent movement during storage and transport. Store in a dry environment to prevent corrosion in storage. For more information on storing this product, refer to the document 'Guidelines for storage and handling BlueScope products' available from BlueScope sales offices and website.

## 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

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### Occupational exposure limit values

No exposure standards have been established for this material, however, the TWA exposure standards for dust not otherwise specified is 10 mg/m<sup>3</sup>.

Iron oxide (fume): 5 mg/m<sup>3</sup> TWA

TWA (Time Weighted Average): The average airborne concentration of a particular substance when calculated over a normal eight-hour working day, for a five-day week.

Source: Safe Work Australia

Any operation, which has the potential of generating particulates including dust or fume, requires a risk assessment to be undertaken. This may require the involvement of an experienced Occupational Hygienist.

### Biological Limit Values

No biological limits allocated.

### Appropriate Engineering Controls

Use with good general ventilation. No special ventilation is required for the product as supplied.

For processing operations that generate dust or fumes, the use of engineering controls may be necessary to maintain air concentrations below the relevant National Exposure Standards.

### Respiratory Protection

Not generally required. If engineering controls are not effective in controlling airborne exposure then an approved respirator with a replaceable filter should be used.

Reference should be made to Australian Standards AS/NZS 1715, Selection, Use and Maintenance of Respiratory Protective Devices; and AS/NZS 1716, Respiratory Protective Devices, in order to make any necessary changes for individual circumstances.

### Eye Protection

Safety glasses with side shields, chemical goggles or full-face shield as appropriate should be used. Final choice of appropriate eye/face protection will vary according to individual circumstances. Eye protection devices should conform to relevant regulations.

Eye protection should conform with Australian/New Zealand Standard AS/NZS 1337 - Eye Protectors for Industrial Applications.

### Hand Protection

Appropriate gloves should be worn when handling strip or sheet steel, to avoid cuts from splinters, burrs, sharp edges, and contact with any surface treatments including oils if they are present. Final choice of appropriate gloves will vary according to individual circumstances i.e. methods of handling or according to risk assessments undertaken.

Reference should be made to AS/NZS 2161.1: Occupational protective gloves - Selection, use and maintenance.

### Body Protection

Suitable protective workwear, e.g. cotton overalls buttoned at neck and wrist is recommended.

## 9. PHYSICAL AND CHEMICAL PROPERTIES

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### Form

Solid

### Appearance

Thin steel coil or sheet with silver grey appearance

### Odour

Not applicable

### Decomposition Temperature

Not available

### Melting Point

Base metal: 1500°C (approximate)

### Boiling Point

Not applicable

### Solubility in Water

Insoluble

### Specific Gravity

7.85

**pH**

Not applicable

**Vapour Pressure**

Not applicable

**Vapour Density (Air=1)**

Not applicable

**Evaporation Rate**

Not applicable

**Odour Threshold**

Not applicable

**Viscosity**

Not applicable

**Partition Coefficient: n-octanol/water**

Not applicable

**Flash Point**

Not applicable

**Flammability**

Non combustible material.

**Auto-Ignition Temperature**

Not applicable

**Explosion Limit - Upper**

Not applicable

**Explosion Limit - Lower**

Not applicable

**Kinematic Viscosity**

Not applicable

**Dynamic Viscosity**

Not applicable

## 10. STABILITY AND REACTIVITY

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**Reactivity**

Refer to hazardous reactions below

**Chemical Stability**

Stable under normal conditions of storage and handling.

**Conditions to Avoid**

None expected, when used as intended.

**Incompatible materials**

Strong acids, strong alkalis

**Hazardous Decomposition Products**

When burnt or overheated the product and packaging may emit carbon monoxide, metallic oxides and other products of combustion.

**Possibility of hazardous reactions**

Contact of metallic substances with acids and alkalis liberates hydrogen gas.

**Hazardous Polymerization**

Will not occur.

## 11. TOXICOLOGICAL INFORMATION

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**Toxicology Information**

No toxicity data available for this material.

**Ingestion**

It is unlikely that this product can be ingested in the supplied form.

**Inhalation**

It is unlikely that this product can be inhaled in the supplied form. Inhalation of product vapours may cause irritation of the nose, throat and respiratory system.

**Skin**

It is unlikely that this product will cause irritation to the skin in the supplied form. The surface oil used for corrosion protection may irritate the skin in sensitive individuals.

**Eye**

It is unlikely that this product will enter the eye(s) in the supplied form.

For removable oil layer: Causes serious eye irritation. On eye contact this product will cause tearing, stinging, blurred vision, and redness.

**Respiratory sensitisation**

Not expected to be a respiratory sensitiser.

**Skin Sensitisation**

Not expected to be a skin sensitiser.

**Germ cell mutagenicity**

Not considered to be a mutagenic hazard.

**Carcinogenicity**

Not considered to be a carcinogenic hazard.

**Reproductive Toxicity**

Not considered to be toxic to reproduction.

**STOT-single exposure**

Not expected to cause toxicity to a specific target organ.

**STOT-repeated exposure**

Not expected to cause toxicity to a specific target organ.

**Aspiration Hazard**

Not expected to be an aspiration hazard.

## 12. ECOLOGICAL INFORMATION

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**Ecotoxicity**

No ecological data available for this material.

**Persistence and degradability**

Not available

**Mobility**

Not available

**Bioaccumulative Potential**

Not available

**Other Adverse Effects**

Not available

**Environmental Protection**

The material as supplied is not known to be hazardous to the environment.

## 13. DISPOSAL CONSIDERATIONS

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**Disposal considerations**

This product and packaging can be recycled. If not recycled, any disposal of waste product should be in accordance with local regulations.

## 14. TRANSPORT INFORMATION

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**Transport Information**

Not classified as Dangerous Goods according to the Australian Code for the Transport of Dangerous Goods by Road and Rail. (7th edition)

Not classified as Dangerous Goods by the criteria of the International Air Transport Association (IATA) Dangerous Goods Regulations for transport by air.

Not classified as Dangerous Goods by the criteria of the International Maritime Dangerous Goods Code (IMDG Code) for transport by sea.

**U.N. Number**

None Allocated

**UN proper shipping name**

None Allocated

**Transport hazard class(es)**

None Allocated

**Packing Group**

None Allocated

**UN Number (Air Transport, ICAO)**

None Allocated

**IATA/ICAO Proper Shipping Name**

Not dangerous for conveyance under IATA code

**IATA/ICAO Hazard Class**

None Allocated

**IATA/ICAO Packing Group**

None Allocated

**IMDG UN No**

None Allocated

**IMDG Proper Shipping Name**

Not dangerous for conveyance under IMO/IMDG code

**IMDG Hazard Class**

None Allocated

**IMDG Pack. Group**

None Allocated

**IMDG Marine pollutant**

No

**Transport in Bulk**

Not available

**Special Precautions for User**

Not available

## 15. REGULATORY INFORMATION

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**Regulatory information**

Classified as Hazardous according to the Globally Harmonised System of Classification and Labelling of Chemicals (GHS) including Work, Health and Safety Regulations, Australia.

REGULATION (EC) No 1907/2006 (REACH) Article 7.1 - Not Applicable

REGULATION (EC) No 1907/2006 (REACH) Article 7.2 - Not Applicable

REGULATION (EC) No 1907/2006 (REACH) Article 33 – Not Applicable

**Poisons Schedule**

Classified as a Scheduled Poison according to the Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - S5  
Manufactured in accordance with Part 2, Section 7, Appendix I, Paints or Tinters, of the SUSMP

The Poison schedule classification has been derived from a removable oil layer, which is a part of the protective coating layer on the steel.

## 16. OTHER INFORMATION

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### Date of preparation or last revision of SDS

SDS Reviewed: June 2021; Supersedes: May 2021

### References

Preparation of Safety Data Sheets for Hazardous Chemicals Code of Practice.

Standard for the Uniform Scheduling of Medicines and Poisons.

Australian Code for the Transport of Dangerous Goods by Road & Rail.

Model Work Health and Safety Regulations, Schedule 10: Prohibited carcinogens, restricted carcinogens and restricted hazardous chemicals.

Workplace exposure standards for airborne contaminants, Safe work Australia.

Adopted biological exposure determinants, American Conference of Industrial Hygienists (ACGIH).

Globally Harmonised System of Classification and Labelling of Chemicals.

Code of Practice: Managing Noise and Preventing Hearing Loss at Work.

### Other Information

CM350-G® steel is a registered trademark of BlueScope Steel Limited

## END OF SDS

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