

Material Safety Data Sheet

COLORBOND® PRE-PAINTED STEEL STRIP AND SHEET

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by
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1. IDENTIFICATION OF THE MATERIAL AND SUPPLIER

Product Name

COLORBOND® PRE-PAINTED STEEL STRIP AND SHEET

Company Name

BlueScope Steel Limited (ABN 16 000 011 058)

Address

Level 11, 120 Collins St Melbourne
VIC 3000 Australia

Emergency Tel.

02 4275 7522 (24h)

Telephone/Fax Number

Telephone: 1800800789 (Australia Only)

Email

steeldirect@bluescopesteel.com

Recommended Use

Roofing, wall cladding, cool room panels, fencing, garage doors and metal fabrication

Other Names

Name

COLORBOND® steel, COLORBOND® Coolmax® steel, COLORBOND®
Metallic steel, COLORBOND® Permagard® Insulated Panel Steel,
COLORBOND® Stainless steel, COLORBOND® XPD steel
COLORBOND® Ultra steel, COLORBOND® XFP steel, COLORBOND® XGD
steel, COLORBOND® XRW steel, COLORBOND® Exterior Home
Improvement (XHI) steel, COLORBOND® Exterior Insulated Panel
steel

2. HAZARDS IDENTIFICATION

Hazard Classification

Not classified as Hazardous according to criteria of National Occupational Health & Safety Commission (NOHSC), Australia.
Not classified as Dangerous Goods according to the Australian Code for the Transport of Dangerous Goods by Road and Rail. (7th edition)

Safety Phrase(s)

S22 Do not breathe dust.
S24 Avoid contact with skin.
S37 Wear suitable gloves.
S41 In case of fire and/or explosion do not breathe fumes.

3. COMPOSITION/INFORMATION ON INGREDIENTS

Information on Composition

Steel strip with either a hot dipped zinc or aluminium/zinc/magnesium alloy coating and a painted surface.

Ingredients

Name	CAS	Proportion
Steel	12597-69-2	100 %
OR		
430 grade Stainless Steel	12597-68-1	100 %
=====		
Metallic Coating		
Aluminium zinc magnesium alloy coating		100-150g/m2 total both sides
Aluminium	7429-90-5	47-57 %
Magnesium	7439-95-4	1-3 %
Silicon	7440-21-3	<2 %
Zinc	7440-66-6	Balance
OR		
Zinc Coating		275g/m2 total both sides
Aluminium	7429-90-5	<0.5 %
Antimony	7440-36-0	<0.2 %
Zinc	7440-66-6	Balance
=====		
Chemical Treatment		
Hexavalent Chromium Compounds	Mixture	Max 30mg/m2 per side
OR		

Fluorotitanium complex		<15mg/m ² of Ti per side
=====		
Painted Finish:		
Primer:		5-10 micron per side
Strontium chromate	7789-06-2	<20% of primer layer
Less than 5% chromium in dry film		
AND		
Top/Backing Coat:		~5-25 micron per side
Various paint systems (polyester, fluorocarbon (PVDF) and polyurethane):		
no hazardous substances		
=====		
Products protected with CORSTRIP® film only		45+/-5 micron
Polyethylene film		

4. FIRST AID MEASURES

Inhalation

It is unlikely that this product can be inhaled in the supplied form.

Ingestion

It is unlikely that this product can be ingested in the supplied form.

Skin

It is unlikely that this product will cause irritation to the skin in the supplied form. Wash affected area thoroughly with soap and water.

Eye

It is unlikely that this product will enter the eye(s) in the supplied form. If steel splinters enter the eye, obtain medical attention immediately.

First Aid Facilities

Eyewash and normal washroom facilities.

Advice to Doctor

Treat symptomatically.

Other Information

For advice in an emergency, contact a Poisons Information Centre or a doctor at once.

5. FIRE FIGHTING MEASURES

Suitable Extinguishing Media

Use appropriate fire extinguisher for surrounding environment.

Hazards from Combustion Products

Non combustible material. Some parts of the packaging are combustible.

Specific Hazards

When burnt or overheated the product and packaging may release combustion products including carbon monoxide and metallic oxides.

Decomposition Temperature

Not available

Precautions in connection with Fire

Fire fighters should wear Self-Contained Breathing Apparatus (SCBA) operated in positive pressure mode and full protective clothing to prevent exposure to vapours or fumes.

6. ACCIDENTAL RELEASE MEASURES

Emergency Procedures

Product should be picked up with suitable lifting equipment. Wear appropriate gloves to avoid cuts when handling.

7. HANDLING AND STORAGE

Precautions for Safe Handling

Product is expected to be formed, fastened and cut. Product should not be welded or sanded. Product should be picked up with suitable lifting equipment. Wear appropriate gloves to avoid cuts when handling. Pre-painted steel should not be sanded, ground or otherwise abraded, in any operation that will penetrate the surface coating and create airborne dust. Penetrating or removing the primer layer by sanding or grinding may release dust particles containing strontium chromate.

Maintain high standards of personal hygiene ie.washing hands prior to eating, drinking, smoking or using toilet facilities.

Conditions for Safe Storage

The material as supplied is not known to be hazardous to the environment. Product must be stored and secured to prevent movement during storage and transport. Store in a dry environment to prevent corrosion in storage. For more information on storing this product, refer to the document 'Recommended Practices for Storage and Handling of BlueScope Steel's products' available from BlueScope Steel sales offices and website.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

National Exposure Standards

No exposure standards have been established for this material, however, the TWA exposure standards for dust not otherwise specified is 10 mg/m³.

Chromium (VI) Compounds: 0.05 mg/m³ TWA

TWA (Time Weighted Average): The average airborne concentration of a particular substance when calculated over a normal eight-hour working day, for a five-day week.

Source: Safe Work Australia

Any operation, which has the potential of generating particulates including dust or fume, requires a risk assessment to be undertaken. This may require the involvement of an experienced Occupational Hygienist.

Biological Limit Values

No biological limits allocated.

Engineering Controls

Use with good general ventilation. No special ventilation is required for the product as supplied.

Pre-painted steel should not be sanded, ground or otherwise abraded, in any operation that will penetrate the surface coating and create airborne dust. Penetrating or removing the primer layer by sanding or grinding may release dust particles containing strontium chromate. Strontium chromate is classified as a carcinogen category 2 (probably human carcinogen) according to Safework Australia and may be harmful if inhaled.

For processing operations that generate dust or fumes, the use of engineering controls may be necessary to maintain air concentrations below the relevant National Exposure Standards.

Respiratory Protection

Not generally required. If engineering controls are not effective in controlling airborne exposure then an approved respirator with a replaceable filter should be used.

Reference should be made to Australian Standards AS/NZS 1715, Selection, Use and Maintenance of Respiratory Protective Devices; and AS/NZS 1716, Respiratory Protective Devices, in order to make any necessary changes for individual circumstances.

Eye Protection

Safety glasses with side shields, chemical goggles or full-face shield as appropriate should be used. Final choice of appropriate eye/face protection will vary according to individual circumstances. Eye protection devices should conform to relevant regulations.

Eye protection should conform with Australian/New Zealand Standard AS/NZS 1337 - Eye Protectors for Industrial Applications.

Hand Protection

Appropriate gloves should be worn when handling strip or sheet steel, to avoid cuts from splinters, burrs, sharp edges, and contact with any surface treatments including oils if they are present. Final choice of appropriate gloves will vary according to individual circumstances i.e. methods of handling or according to risk assessments undertaken.

Reference should be made to AS/NZS 2161.1: Occupational protective gloves - Selection, use and maintenance.

Body Protection

Suitable protective workwear, e.g. cotton overalls buttoned at neck and wrist is recommended.

9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance

Thin steel coil or sheet in various colours

Odour

Not applicable

Decomposition Temperature

Not available

Melting Point

Base metal: 1500°C (approximate)

Boiling Point

Not applicable

Solubility in Water

Insoluble

Specific Gravity

7.85

pH Value

Not applicable

Vapour Pressure

Not applicable

Vapour Density (Air=1)

Not applicable

Evaporation Rate

Not applicable

Odour Threshold

Not applicable

Viscosity

Not applicable

Octanol/Water Partition Coefficient

Not applicable

Flash Point

Not applicable

Flammability

Non combustible material.

Auto-Ignition Temperature

Not applicable

Kinematic Viscosity

Not applicable

Dynamic Viscosity

Not applicable

Explosion Limit - Upper

Not applicable

Explosion Limit - Lower
Not applicable

10. STABILITY AND REACTIVITY

Stability and Reactivity
Refer to 'Hazardous Reactions' below

Chemical Stability
Stable under normal conditions of storage and handling.

Conditions to Avoid
None expected, when used as intended.

Incompatible Materials
Strong acids, strong alkalis

Hazardous Decomposition Products
When burnt or overheated the product and packaging may emit carbon monoxide, metallic oxides and other products of combustion.

Hazardous Reactions
Contact of metallic substances with acids and alkalis liberates hydrogen gas.

Hazardous Polymerization
Will not occur.

11. TOXICOLOGICAL INFORMATION

Toxicology Information
This product has been tested to AS/NZS 4020:2002 'Products for use in contact with drinking water' and meets the requirements of the Australian Drinking Water Guidelines.

Inhalation
It is unlikely that this product can be inhaled in the supplied form. Inhalation of product vapours may cause irritation of the nose, throat and respiratory system.

Ingestion
It is unlikely that this product can be ingested in the supplied form.

Skin
It is unlikely that this product will cause irritation to the skin in the supplied form.

Eye
It is unlikely that this product will enter the eye(s) in the supplied form.

Chronic Effects
None expected, when used as intended.

12. ECOLOGICAL INFORMATION

Ecotoxicity
No ecological data available for this material.

Persistence / Degradability
Not available

Mobility
Not available

Bioaccumulative Potential
Not available

Environmental Protection
The material as supplied is not known to be hazardous to the environment.

13. DISPOSAL CONSIDERATIONS

Disposal Considerations
This product and packaging can be recycled. If not recycled, any disposal of waste product should be in accordance with local regulations.

14. TRANSPORT INFORMATION

Transport Information
Not classified as Dangerous Goods according to the Australian Code for the Transport of Dangerous Goods by Road and Rail. (7th edition)
Not classified as Dangerous Goods by the criteria of the International Air Transport Association (IATA) Dangerous Goods Regulations for transport by air.
Not classified as Dangerous Goods by the criteria of the International Maritime Dangerous Goods Code (IMDG Code) for transport by sea.

IMDG Marine Pollutant
No

15. REGULATORY INFORMATION

Regulatory Information
Not classified as Hazardous according to criteria of National Occupational Health & Safety Commission (NOHSC), Australia.

REGULATION (EC) No 1907/2006 (REACH) Article 7.1 - Not Applicable
REGULATION (EC) No 1907/2006 (REACH) Article 7.2 - Not Applicable
REGULATION (EC) No 1907/2006 (REACH) Article 33 - This product contains strontium chromate

Poisons Schedule

Not classified as a Scheduled Poison according to the Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP).
Manufactured in accordance with Appendix 1, Uniform Paint standard of the SUSMP

16. OTHER INFORMATION

Date of preparation or last revision of MSDS

SDS Reviewed:May 2013 Supersedes:December 2012

Other Information

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End of MSDS

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