

# Metallic Coated MC Structural S ZINCFORM® G250 steel G250S steel

Revision 8, November 2003

This literature supersedes all previous issues

## GENERAL DESCRIPTION

ZINCFORM® G250 steel is a hot-dipped zinc-coated structural steel with a spangled surface and guaranteed minimum yield strength of 250 MPa, with good ductility. Suitable for severe roll-forming.

ZINCFORM® G250S steel is skinpassed to improve surface quality. This skinpassed product is only available up to 2mm thick.

## TYPICAL USES

Roll-formed structural sections.

## AUSTRALIAN STANDARDS

AS 1365  
AS 1397:2001

## GUARANTEED PROPERTIES OF STEEL BASE

MECHANICAL PROPERTIES	GUARANTEED MINIMUM
Yield Strength, MPa	250
Tensile Strength, MPa	320
Elongation on 80mm (≥ 0.60 mm) %	22
180° transverse bend (L axis)	0t

CHEMICAL PROPERTIES	GUARANTEED MAXIMUM %
Carbon (C)	0.12
Phosphorus (P)	0.03
Manganese (Mn)	0.50
Sulphur (S)	0.035

Note – tensiles tested in longitudinal direction

## COATING ADHESION – 180° BEND TEST

COATING CLASS	GUARANTEED
Z100	0t
Z200	0t
Z275	0t
Z450	1t
Z600	2t

## FIRE HAZARD PROPERTIES

IGNITABILITY INDEX	(range 0-20)	0
SPREAD OF FLAME INDEX	(range 0-10)	0
HEAT EVOLVED INDEX	(range 0-10)	0
SMOKE DEVELOPED INDEX	(range 0-10)	0

## DIMENSIONAL CAPABILITIES

Thickness Ranges mm		Max. Width mm
> 0.80 ≤ 1.90	G250, G250S	1485
> 1.90 ≤ 2.00	G250, G250S	1400
> 2.00 ≤ 3.20	G250	1220

Slitting and shearing available on request from BlueScope Steel sales offices. Thicknesses over 3.20 mm may be available on request.

**These dimensions are a reflection of technical capability to produce. Supply conditions may be subject to dimensional restrictions and is subject to BlueScope Steel Sales and Marketing confirmation.**

## NORMAL/OPTIONAL SUPPLY CONDITIONS

	Normal	Optional
Coating Class	Z275	Z200, Z450, Z600
Surface Condition	Spangled	Minimised spangle
Surface Treatment	Passivated	–
Tolerance Class		
Dimensions	A Class	B Class
Flatness	A Class	B Class
Branding	Branded	–

### Important Notes

Material should be used promptly (within 6 months) to avoid the possibility of a storage related phenomena of galvanised coatings termed intergranular corrosion.

For selection of the most appropriate metallic coated steel, please refer to technical bulletins TB1a, TB1b, CTB21 and CTB22.

For storage, rollforming lubricant and other information please refer to the Technical Bulletins.

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Please ensure you have the current data sheet for this product as displayed at [www.bluescopesteel.com.au](http://www.bluescopesteel.com.au)

## BlueScope Steel Limited

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BlueScope Steel (AIS) Pty Ltd ABN 19 000 019 625

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Produced by Artimprint (02) 9984 8586



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**Continued**

## TYPICAL PROPERTY RANGES (FOR NORMAL SUPPLY PRODUCT)

Thickness mm	Yield Strength & Tensile Strength MPa																	
	240	250	260	270	280	290	300	310	320	330	340	350	360	370	380	390	400	410
1.6																		
2.0																		
2.5																		

<b>Key</b>	<span style="display: inline-block; width: 20px; height: 10px; background-color: #cccccc; border: 1px solid black;"></span> yield strength	<span style="display: inline-block; width: 20px; height: 10px; background-color: #333333; border: 1px solid black;"></span> tensile strength
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Thickness mm	Total Elongation on 80mm (%)															
	30	31	32	33	34	35	36	37	38	39	40	41	42	43	44	45
1.6																
2.0																
2.5																

FABRICATING PERFORMANCE		TYPICAL CHEMICAL COMPOSITION OF STEEL BASE	
Method	Rating		%
Bending	5	Carbon (C)	0.035 - 0.070
Drawing	3	Phosphorus (P)	0.00 - 0.02
Pressing	2	Manganese (Mn)	0.20 - 0.30
Roll-Forming	5	Sulphur (S)	0.00 - 0.02
Welding	5	Silicon (Si)	0.00 - 0.02
Painting (Pretreatment)	5	Aluminium (Al)	0.02 - 0.07
		Nitrogen (N)	0.000 - 0.008

where 1 = limited to 5 = excellent, or NR = not recommended

### IMPORTANT NOTES:

- Typical Mechanical Properties are based on typical product dispatched to customers. Note that ductility will decline through a natural aging process during storage and/or paint stoving cycle.
- The Skin-Passing of ZINCFORM® G250 steel will generally give a marginally higher yield strength and marginally reduced % elongation.

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