

Hot Rolled Carbon HA1010 steel

HR C

Revision 7, November 2003

This literature supersedes all previous issues

GENERAL DESCRIPTION

HA1010 - Hot-rolled Carbon steel with a guaranteed chemical composition, good ductility and good weldability.

TYPICAL USES

Gas cylinders and hot water system cylinders.

AUSTRALIAN STANDARDS

AS/NZS 1594/2002

AS/NZS 1365/1996

GUARANTEED PROPERTIES OF STEEL BASE

MECHANICAL PROPERTIES	GUARANTEED	CHEMICAL PROPERTIES	GUARANTEED RANGE %	TYPICAL %
Transverse tensile		Carbon (C)	0.08 - 0.13	0.08 - 0.12
Yield strength, MPa	-	Silicon (Si)	0.03 max	0.005 - 0.010
Tensile strength, MPa	-	Manganese (Mn)	0.03 - 0.60	0.35 - 0.50
Elong on 80 mm, %	-	Phosphorus (P)	0.04 max	0.01 - 0.02
180° transverse bend (L axis)	-	Sulphur (S)	0.03 max	0.01 - 0.02
		Aluminium (Al)	0.10 max	0.02 - 0.05
		Titanium (Ti)	0.04 max	-
		Nitrogen (N)	-	0.001 - 0.004

DIMENSIONAL CAPABILITIES

Preferred Thickness, mm	Width Range, mm									
	900	1000	1100	1200	1300	1400	1500	1600	1700	1800
13										
10										
8										
6										
5										
4.5										
4										
3.5										
3										
2.5										
2										
1.6										
1.5										

Note: Widths in the range 50 to 865mm are available by negotiation only.

These dimensions are a reflection of technical capability to produce. Supply conditions may be subject to dimensional restrictions and is subject to BlueScope Steel Sales and Marketing confirmation.

Key available black only available pickled

NORMAL/OPTIONAL SUPPLY CONDITIONS

	Normal	Optional [#]
Surface finish	As-rolled	Pickled & Oiled
Tolerance class		
Thickness	AT	-
Width	AW	ME
Length	-	-
Flatness	AF	-
Oiling	Not oiled	Oiled
Branding	Not branded	-

[#] Optional supply conditions may be subject to dimensional restrictions.

FABRICATING PERFORMANCE

Method	Rating
Bending	3
Drawing	2*
Pressing	2*
Roll-forming	3
Welding	5
Painting (Pretreatment)	5
Galvanizing	5

* Surface scale adversely affects die performance of this product, pickled recommended.

where **1** = limited to **5** = excellent, or **NR** = not recommended

Note: It is recommended that customers use product promptly to avoid the possibility of rusting during storage. Oiling improves corrosion resistance but oiled product should be used within three months.

BlueScope is a trade mark of BlueScope Steel Limited.

Please ensure you have the current data sheet for this product as displayed at www.bluescopesteel.com.au

BlueScope Steel Limited

BlueScope Steel Limited ABN 16 000 011 058
BlueScope Steel (AIS) Pty Ltd ABN 19 000 019 625

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Produced by Artimprint (02) 9984 8586



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Continued

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TYPICAL PROPERTY RANGES (FOR NORMAL SUPPLY PRODUCT)

Thickness mm	Yield Strength & Tensile Strength MPa																				
	240	250	260	270	280	290	300	310	320	330	340	350	360	370	380	390	400	410	420	430	440
≤ 3.0			Yield Strength												Tensile Strength						
≤ 8.0			Yield Strength												Tensile Strength						

Key	 yield strength	 tensile strength
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Thickness mm	Total Elongation (%)																											
	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41	42	43	44	45	46					
≤ 3.0							Yield Strength																					
≤ 8.0					Yield Strength																							

Note: Typical mechanical properties are based on aggregation of \bar{X} and 2SD performance.

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